



## *Technical Data*

# **ENVIROPEEL 680**

### **WHITE PEELABLE BOOTH COATING WATER-BASED – NO FLASH POINT - NO VOC'S**

ENVIROPEEL 680 is a brilliant white, water-based peelable paint booth coating. It can be applied to any dry area of the paint booth and upon drying, develops into a very flexible, peelable film. The white film formed on the booth wall collects paint overspray, which is then removed by peeling the film from the booth. The coating will remain pliable with several coatings of paint overspray. Enviropeel 686 has no VOC's and no flashpoint.

### **TYPICAL PROPERTIES**

Appearance:	White viscous liquid
Specific Gravity (68°F):	1.10
Pounds Per Gallon:	9.24
pH:	9.7
Stability:	No phase separation

### **DIRECTIONS FOR USE**

Enviropeel 680 is formulated to be used directly from the drum as supplied. No dilutions or adjustments are required. Application can be done by conventional spray (using a 15:1 spray pump), roller, or brush method. Refer to application instructions sheet for specific equipment recommendations.

Allow 30 – 45 minutes for film to set-up prior to the start of production.

Water can be used to clean equipment and any area while material is still wet. Once the film is dry, water and most organic solvents will not effect removal.

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## DIRECTIONS FOR USE (cont.):

Before applying Enviropeel 680, clean booth, make sure to remove all old coatings. Rinse with water spray and blow dry with air hose. If any Epoxy primer has been applied to booth, allow paint to cure before applying Enviropeel 680.

### Recommended Spray Equipment:

Extensive spray testing has shown that Enviropeel 680 can be applied by airless, pressure tank or siphon cup equipment. The following list of spray equipment was found to produce excellent results.

DeVilbiss Co.,  
Toledo, Ohio 43692

	Pressure Tank	Siphon Cup
Spray Gun	JGA or MBC-510	JGA-530 or MBC-510
Air Cap	24	880
Fluid Tip & Needle	E/E	D/DEX
Tip Orifice (in.)	.07	.086
Atomization Pressure (PSI)	60	60
Tank Pressure (PSI)	25-30	-

Binks Mfg. Co.  
Franklin Park, Ill. 60131

Spray Gun	95	95
Fluid Nozzle X Air Nozzle	67SSX67PB	67SSX67SK
Needle	667	667
Needle Tip Orifice (in.)	.07	.086
Pressure (PSI)	60	60
Tank Pressure (PSI)	25-30	-

Graco, Inc.  
Minneapolis, Minn. 55440

	Airless Spray Equipment
Spray Gun	235-463
Tip	182-619
Operation Pressure	2000 PSI Min.

## APPLICATION:

Spray distance should be 18 to 24 inches. Rate of movement should be adjusted to deposit an even, white coating of about 10-mil depth. Allow 1.5 to 2 hours of drying time.

## CLEAN-UP:

Rinse equipment thoroughly with water and dry with air spray.

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